

## SAFETY DATA SHEET

### 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

#### 1.1 Product identifier

**Product name** FORCH HEAT-PROOF RAPID SUPER GLUE K132 20G  
**Synonyms** 6410 4135 - ARTICLE NUMBER

#### 1.2 Uses and uses advised against

**Uses** ADHESIVE • BONDING AGENT • GLUE

#### 1.3 Details of the supplier of the product

**Supplier name** FORCH AUSTRALIA PTY LTD  
**Address** 2 Forward St, Gnangara, WA, 6077, AUSTRALIA  
**Telephone** (08) 9303 9113  
**Fax** (08) 9303 9114  
**Email** [shop@forch.com.au](mailto:shop@forch.com.au)  
**Website** <https://www.forch.com.au/>

#### 1.4 Emergency telephone numbers

**Emergency** (08) 9303 9113  
**Emergency** 0413 550 330; 0424 135 792

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

##### Physical Hazards

Flammable Liquids: Category 4

##### Health Hazards

Skin Corrosion/Irritation: Category 2  
Serious Eye Damage / Eye Irritation: Category 2A  
Specific Target Organ Toxicity (Single Exposure): Category 3 (Respiratory Irritation)

##### Environmental Hazards

Aquatic Toxicity (Acute): Category 2  
Aquatic Toxicity (Chronic): Category 3

#### 2.2 GHS Label elements

**Signal word** WARNING

##### Pictograms



##### Hazard statements

H227 Combustible liquid.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.  
H401 Toxic to aquatic life.  
H412 Harmful to aquatic life with long lasting effects.

**PRODUCT NAME    FORCH HEAT-PROOF RAPID SUPER GLUE K132 20G****Prevention statements**

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

**Response statements**

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTRE or doctor/physician if you feel unwell.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P370 + P378	In case of fire: Use appropriate media to extinguish.

**Storage statements**

P403 + P233 + P235	Store in a well-ventilated place. Keep cool. Keep container tightly closed.
P405	Store locked up.

**Disposal statements**

P501	Dispose of contents/container in accordance with relevant regulations.
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**2.3 Other hazards**

Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

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**3. COMPOSITION/ INFORMATION ON INGREDIENTS**

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**3.1 Substances / Mixtures**

Ingredient	CAS Number	EC Number	Content
ETHYL CYANOACRYLATE	7085-85-0	230-391-5	>80%
POLYMETHYL METHACRYLATE	9011-14-7	618-466-4	1 to 10%
HYDROQUINONE	123-31-9	204-617-8	<1%

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**4. FIRST AID MEASURES**

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**4.1 Description of first aid measures**

<b>Eye</b>	If the eye is bonded closed, release eyelashes with warm water by covering with wet pad. Cyanoacrylate will bond to eye protein and will cause periods of weeping which will help to debond the adhesive. Keep eye covered until debonding is complete, usually within 1-3 days. Do not force eye open. Medical advice should be sought in case solid particles of cyanoacrylate trapped behind the eyelid cause any abrasive damage.
<b>Inhalation</b>	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
<b>Skin</b>	Do not pull bonded skin apart. It may be gently peeled apart using a blunt object such as a spoon, preferably after soaking in warm soapy water. If lips are accidentally stuck together apply warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth. Peel or roll lips apart. Do not try to pull the lips apart with direct opposing action. Seek medical attention if irritation develops.
<b>Ingestion</b>	The product will polymerise immediately in the mouth making it almost impossible to swallow. Saliva will slowly separate the solidified product from the mouth (several hours). For more advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).
<b>First aid facilities</b>	Eye wash facilities should be available.

**4.2 Most important symptoms and effects, both acute and delayed**

Irritating to the eyes, skin and respiratory system. Bonding with skin may cause minor tissue damage.

**4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

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**5. FIRE FIGHTING MEASURES**

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**5.1 Extinguishing media**

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

## 5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon/ nitrogen oxides, cyanides, hydrocarbons) when heated to decomposition.

## 5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation.

## 5.4 Hazchem code

None allocated.

# 6. ACCIDENTAL RELEASE MEASURES

## 6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

## 6.2 Environmental precautions

Prevent product from entering drains and waterways.

## 6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

## 6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

# 7. HANDLING AND STORAGE

## 7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

## 7.2 Conditions for safe storage, including any incompatibilities

Store tightly sealed in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

## 7.3 Specific end uses

No information provided.

# 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

## 8.1 Control parameters

### Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Ethyl cyanoacrylate	SWA [Proposed]	0.2	1	1	5.1
Hydroquinone	SWA [AUS]	--	2	--	--

### Biological limits

Ingredient	Reference	Determinant	Sampling Time	BEI
HYDROQUINONE	ACGIH BEI	Methemoglobin in blood	During or end of shift	1.5% of hemoglobin

## 8.2 Exposure controls

**Engineering controls**    Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

**PPE**

<b>Eye / Face</b>	Wear splash-proof goggles.
<b>Hands</b>	Wear polyethylene or polypropylene gloves.
<b>Body</b>	When using large quantities or where heavy contamination is likely, wear coveralls.
<b>Respiratory</b>	Not required under normal conditions of use.



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**9. PHYSICAL AND CHEMICAL PROPERTIES**

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**9.1 Information on basic physical and chemical properties**

<b>Appearance</b>	COLOURLESS LIQUID
<b>Odour</b>	PENETRATING ODOUR
<b>Flammability</b>	CLASS C1 COMBUSTIBLE
<b>Flash point</b>	85°C
<b>Boiling point</b>	185°C
<b>Melting point</b>	NOT AVAILABLE
<b>Evaporation rate</b>	NOT AVAILABLE
<b>pH</b>	NOT AVAILABLE
<b>Vapour density</b>	NOT AVAILABLE
<b>Relative density</b>	1.06
<b>Solubility (water)</b>	INSOLUBLE
<b>Vapour pressure</b>	NOT AVAILABLE
<b>Upper explosion limit</b>	NOT AVAILABLE
<b>Lower explosion limit</b>	NOT AVAILABLE
<b>Partition coefficient</b>	NOT AVAILABLE
<b>Autoignition temperature</b>	NOT AVAILABLE
<b>Decomposition temperature</b>	NOT AVAILABLE
<b>Viscosity</b>	NOT AVAILABLE
<b>Explosive properties</b>	NOT AVAILABLE
<b>Oxidising properties</b>	NOT AVAILABLE
<b>Odour threshold</b>	NOT AVAILABLE

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**10. STABILITY AND REACTIVITY**

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**10.1 Reactivity**

Carefully review all information provided in sections 10.2 to 10.6.

**10.2 Chemical stability**

Stable under recommended conditions of storage.

**10.3 Possibility of hazardous reactions**

May polymerise if exposed to alkalis, acids, alcohols, water and peroxides.

**10.4 Conditions to avoid**

Avoid heat, sparks, open flames and other ignition sources. Avoid exposure to moisture.

**10.5 Incompatible materials**

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), alcohols, amines and water.

**10.6 Hazardous decomposition products**

May evolve toxic gases (carbon/ nitrogen oxides, cyanides, hydrocarbons) when heated to decomposition.

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**11. TOXICOLOGICAL INFORMATION**

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**11.1 Information on toxicological effects**

**PRODUCT NAME    FORCH HEAT-PROOF RAPID SUPER GLUE K132 20G**

**Acute toxicity**                    Ingestion may result in tissue damage to the mouth.

**Information available for the ingredients:**

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
ETHYL CYANOACRYLATE	> 5000 mg/kg (rat)	> 2000 mg/kg (rabbit)	--
HYDROQUINONE	70 mg/kg (cat); 302 mg/kg (rat)	--	--

<b>Skin</b>	Contact may result in irritation, redness, pain, rash and dermatitis. Bonding with skin may cause minor tissue damage.
<b>Eye</b>	Contact may result in irritation, lacrimation, pain and redness. Glue cures on contact with moisture, and may cause eyelids to stick together.
<b>Sensitisation</b>	Not classified as causing skin or respiratory sensitisation.
<b>Mutagenicity</b>	Not classified as a mutagen.
<b>Carcinogenicity</b>	Not classified as a carcinogen.
<b>Reproductive</b>	Not classified as a reproductive toxin.
<b>STOT - single exposure</b>	Over exposure may result in irritation of the nose and throat, coughing, dizziness, drowsiness and headache.
<b>STOT - repeated exposure</b>	Not classified as causing organ damage from repeated exposure.
<b>Aspiration</b>	Not classified as causing aspiration.

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**12. ECOLOGICAL INFORMATION**

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**12.1 Toxicity**

Toxic to aquatic life. Harmful to aquatic life with long lasting effects. Cyanoacrylate is highly reactive and polymerizes rapidly on contact with moisture or other weakly basic substances. Therefore, environmental processes such as volatilisation from moist soil and water surfaces, biodegradation, and bioconcentration in aquatic organisms are not relevant for these substances.

**12.2 Persistence and degradability**

Not relevant.

**12.3 Bioaccumulative potential**

Not relevant.

**12.4 Mobility in soil**

Not relevant.

**12.5 Other adverse effects**

Avoid contamination of drains and waterways.

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**13. DISPOSAL CONSIDERATIONS**

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**13.1 Waste treatment methods**

<b>Waste disposal</b>	For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information if disposing of large quantities (if required). Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result. Cured adhesive: Dispose of as water insoluble non-toxic solid chemical in authorised landfill or incinerate under controlled conditions.
<b>Legislation</b>	Dispose of in accordance with relevant local legislation.

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**14. TRANSPORT INFORMATION**

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**NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA**

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	None allocated.	None allocated.	None allocated.
<b>14.2 Proper Shipping Name</b>	None allocated.	None allocated.	None allocated.
<b>14.3 Transport hazard class</b>	None allocated.	None allocated.	None allocated.
<b>14.4 Packing Group</b>	None allocated.	None allocated.	None allocated.

#### **14.5 Environmental hazards**

Not a Marine Pollutant.

#### **14.6 Special precautions for user**

Hazchem code                      None allocated.

## **15. REGULATORY INFORMATION**

### **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

<b>Poison schedule</b>	Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
<b>Classifications</b>	Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).
<b>Inventory listings</b>	<b>AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)</b> All components are listed on AIIC, or are exempt. <b>EUROPE: EINECS (European Inventory of Existing Chemical Substances)</b> All components are listed on EINECS, or are exempt. <b>UNITED STATES: TSCA (US Toxic Substances Control Act)</b> All components are listed on the TSCA inventory, or are exempt.

## **16. OTHER INFORMATION**

<b>Additional information</b>	<p><b>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:</b>                      The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p> <p><b>HEALTH EFFECTS FROM EXPOSURE:</b>                      It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.</p>
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**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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